



# Somerset Mill's Project Elevate: Powering the Future of Sustainable Packaging Solutions

David Niles  
Sappi North America  
Sr. Print & Converting Scientist

We've got next

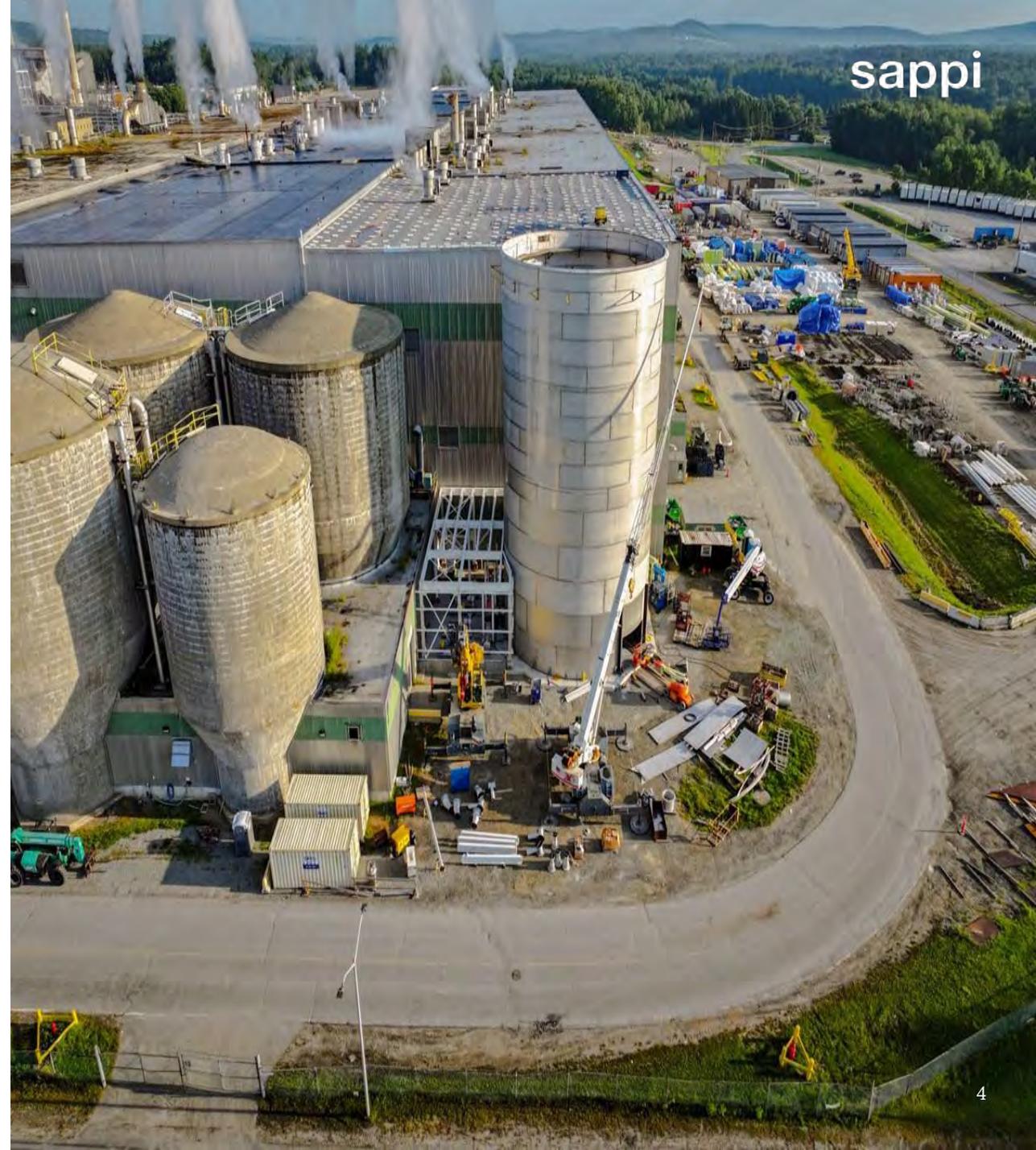
In 2018, we invested in our future with the conversion of Somerset Paper Machine #1 to paperboard — **now we are doing it again**

- Located at our Somerset Mill and featuring the latest technology
- PM1 and PM2 meet a breadth of folding carton company and converter needs with a portfolio of 8pt to 24pt (28pt in April 2025)



# Project Elevate Expansion

- **Massive expansion** to produce an additional +520K tons/year of paperboard packaging
- **Reduces exposure** to declining markets
- Leverages Somerset's **sustainability position** and Maine's working forests
- \$418M **investment** in the future
- Job creation and protection
- **Boosts local economy** with Maine contractors & suppliers
- **Startup: April 2025**



## Paperboard

## Paperboard, *Future*

LusterFSB®

Spectro®

Proto®

Proto Litho®

Proto Blister

LPB

LusterCup



## Specialty Papers

## Graphic Papers

LusterLiner®

LusterBag®

LusterCote®

LusterCote®SG

Opus®

Somerset®

Flo®

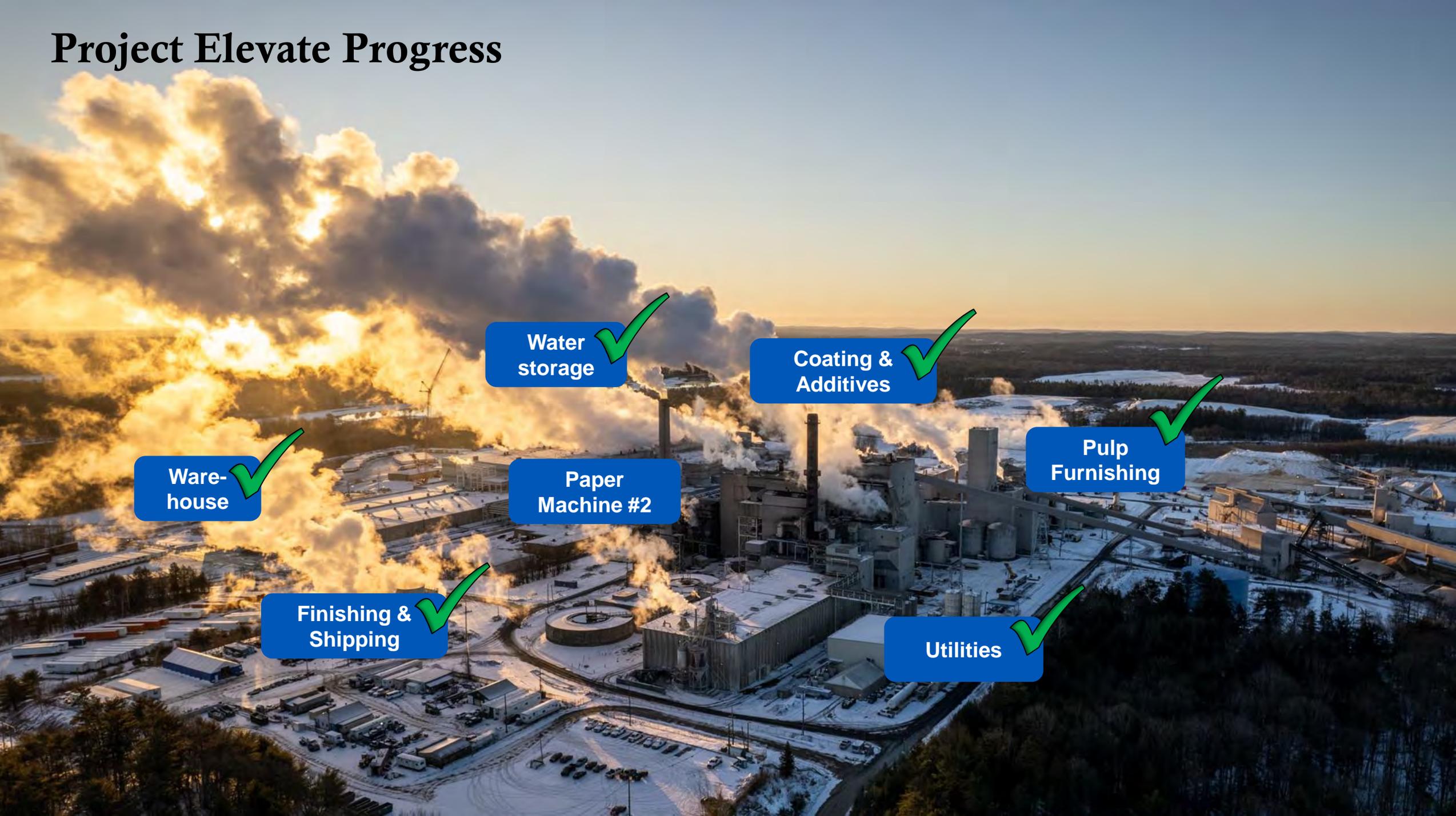


# Project Elevate: Secures Sappi's Future as North America's Premier Bleached Board Supplier

- Significant growth opportunity as packaging shifts from plastic to paper
- Strong customer demand for Sappi's proven carton and food service boards
- Somerset Mill sales will be more than 80% sustainable packaging products



# Project Elevate Progress



Ware-  
house ✓

Water  
storage ✓

Coating &  
Additives ✓

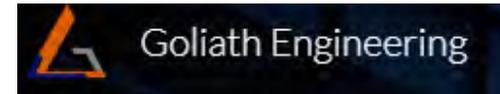
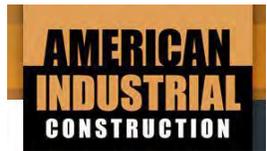
Paper  
Machine #2

Pulp  
Furnishing ✓

Finishing &  
Shipping ✓

Utilities ✓

# External Partnerships



# Project Elevate: Scale of Paper Machine

## Empire State Building

Foundation: 210 columns, 55' deep



## Elevate Machine Hall Extension

Foundation: 205 columns, 80' deep



# Project Elevate: Scale of Paper Machine

## Boeing 747

Length: 250' | Instruments: 400



## Elevate PM2

Length: 800' | Instruments: 1,870



# Paper Machine #2 building extension



# Paper Machine #2 building extension



# New Roll Winder modular sections being lifted



# New Roll Winder - completed



# Finished products warehouse expansion





# 1M Gallon Whitewater Tank



# Press section preassembly – Pune, India



# Press section preassembly – Skowhegan, Maine



# PM2 automation – mounting wiring hundreds of control cabinets





"ELEVATE" : PM 2 LAST REEL 1/27/25

An aerial photograph of a large industrial facility, likely a mill, under construction. A prominent red lattice boom crane stands in the center, its arm extending high into the sky. The building is a long, multi-story structure with a light-colored facade and green horizontal stripes. The word "sappi" is visible on the side of the building. The surrounding area includes a parking lot with several vehicles, a road, and a large area of green grass. In the background, there are rolling hills and a clear blue sky with scattered white clouds.

In 2025, Sappi will complete  
Project Elevate at the Somerset Mill.



# Thank you

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